

How to install your GEM-CX4 or Universal-300 Ring Chuck

1. Make sure you have all the parts necessary to engrave your ring. This should include your chuck, inside diamond drag and your Allen key.



2. Next, using your Allen Key, loosen the Allan screws attached to your inside ring chuck.



3. Now remove the casing that surrounds the dowel on your ring chuck.



4. Locate the correct side of your vice for installation of your ring chuck.



5. Insert the casing that was surrounding your chuck dowel into the vice and tighten the Allan screws.



6. Now reinsert the chuck dowel into the casing and tighten the screws.

