

Ring Engraver Block Jaws

Important

To ensure concentricity & the correct operation of the Engraving Chuck, it is very important to install the Jaws in the correct sequence.

Remove Black Plastic Jaw Blocks if fitted.

Slide Jaw 1 Pin End 1st into the slot marked 1 on the chuck body, then rotate the chuck about a $\frac{1}{4}$ of a turn applying light pressure until this jaw is engaged [when correctly engaged approx 11mm of jaw will be protruding out from the diameter of the chuck body.]

Slide Jaw 2 Pin End 1st into slot 2 & rotate the chuck another $\frac{1}{4}$ of a turn until this jaw is engaged [when correctly engaged, jaws 1 & 2 will be protruding approx 10mm from the chuck body.

Slide Jaw 3 Pin End 1st into slot 3 & rotate chuck $\frac{1}{2}$ a turn until this jaw is engaged [when all the jaws are correctly fitted the amount each jaw protrudes from the chuck should be equal.

Refit Black Plastic Jaw Blocks.